



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBBP1425-109
Job Sheet 182699



Part No: RBBP1425-109

Job Qty: 2 ea

Part Name: Engine Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs	9/12/18	9/12/18	0.00	0.00	QC5		SEP 20 2018
120	Packaging	2 pcs	9/12/18	9/12/18	0.00	0.00	Packaging2		SEP 20 2018
125	QC	2 pcs	9/12/18	9/12/18	0.00	0.00	QC6		DAS 38
130	Packaging	2 pcs	9/12/18	9/12/18	0.00	0.00	Packaging3-2 GA		DAS 9-89
140	QC21-SA	2 Ea	9/12/18	9/12/18	0.00	0.00	QC21		SEP 22 2018

Part Op 110 - Issue P/O to ICA Distribution: 40900 - Assemble RBBP1425-109 as per drawing and swage fittings. -
Descriptions: DART to supply RBBP1425-105-03 and RBBP1425-103-05
130 - IDENTIFY AND STOCK

AUG 30 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBBP1425-103-05	Guide	2 Ea (1 ea)	110-Purchasing	5090192
RBBP1425-105-03	Keeper	2 Ea (1 ea)	110-Purchasing	5111767
RBBP1425-109P	Engine Cable Assembly	2 (1 ea)	110-Purchasing	5111764

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBBP1425-103-05	2 5090192	8 5090192	0
	RBBP1425-105-03	2 5111767	32	0
	RBBP1425-109P	2 50960590		0



Container No: S111791



Part: RBBP1425 - 109

Job No: 182699

Serial No/Batch: S111791

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 09/20/18

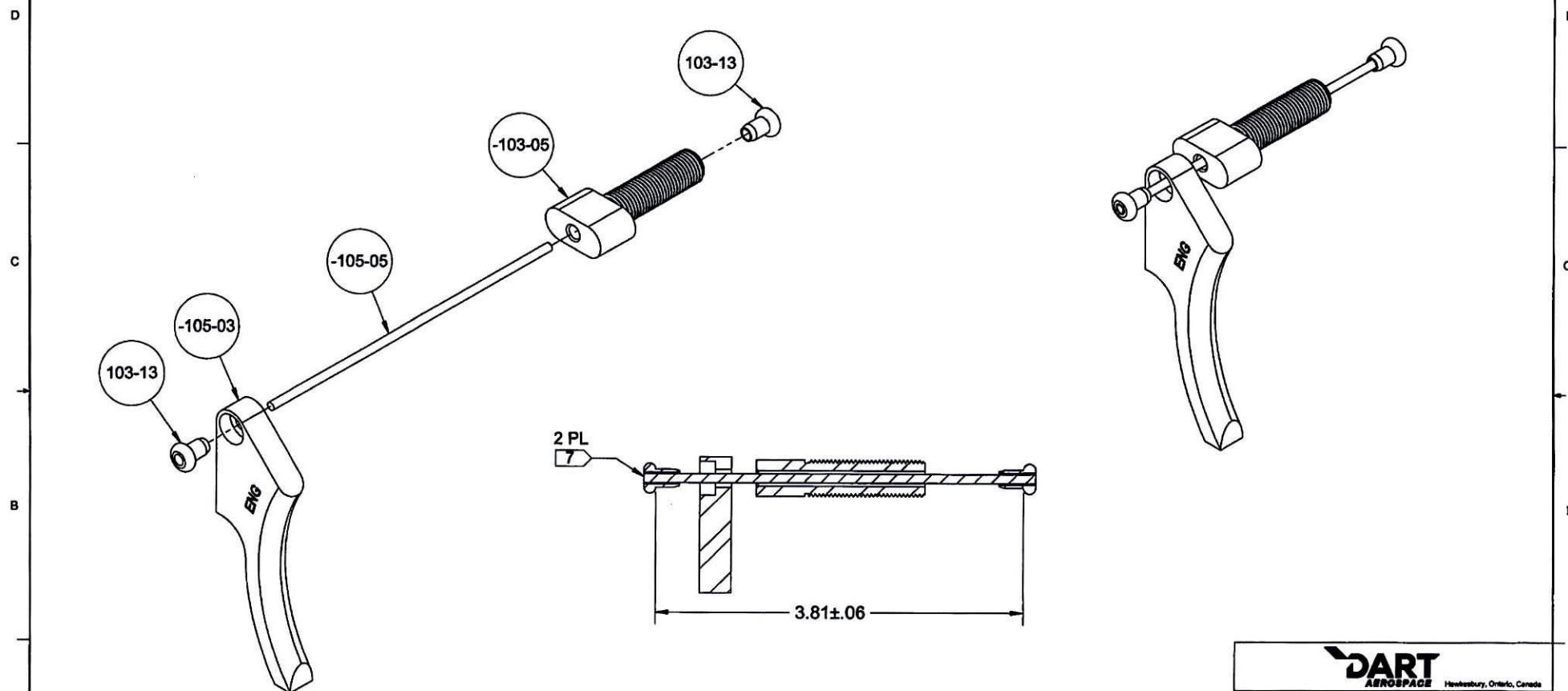
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Id not be found.

Plex 8/30/18 10:40 AM dart.lavoie.chantal

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-105-03	1	RBBP1425-105-03	KEEPER	C	DIMENSION 3.807 +/- .060 CHANGED FOR 3.81 +/- .06, TEMPLATE UPDATED, NOTE 7 ADDED	17-647	18.1.23	VM	ML
-105-05	1	RBBP1425-105-05	CABLE 3/32" DIA						
-103-05	1	RBBP1425-103-05	GUIDE						
103-13	2	McMaster#3889T82	BALL W/SHANK SWAGE FITTING 3/32" DIA.						



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A/N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GRIND SMOOTH AFTER CRIMPING

RBBP1425-109 ENGINE CABLE ASSEMBLY

DART AEROSPACE		Hewlettbury, Ontario, Canada	
ENGINE CABLE ASSEMBLY			
PART NO.		RBBP1425-109	
TOOL NO.		RBBP1425-109	
INITIALS AND DATE		DESIGNED BY: VM 1/23/2018 DRAWN BY: ML 03/20/2018 CHECKED BY: ML 03/20/2018 MFG REVIEW BY: DP 03/20/2018 APPROVED BY: ML 03/28/2018	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING		TOLERANCES: XX ± .005 X ± .01 FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS	
SCALE: NTS SHEET 10 OF 12		COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040900

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

PO No: PO040900

PO Date: 8/30/18

Due Date: 9/14/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
AUG 30 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: ICA DISTRIBUTION
QUOTE NO. Q000033234

Items

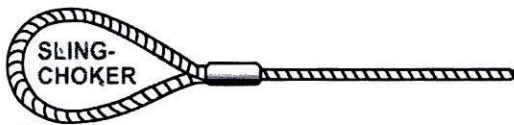
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182701	RBBP1425-107P		Transmission cable assembly MAKE AS PER DWG RBBP1425-107 REV. D ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE RBBP1425-103-03 X 6 RBBP1425-103-05 X 6	Firmed	-	9/14/18	6 pcs	0 pcs	6 pcs	\$31.05/pcs	\$186.30
2	182699	RBBP1425-109P		Engine Cable Assembly MAKE AS PER DWG RBBP1425-109 REV. D ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE RBBP1425-103-05 X 2 RBBP1425-105-03 X 2	Firmed	-	9/14/18	2 Ea	0 Ea	2 Ea	\$31.05/Ea	\$62.10

Grand Total: \$248.40

Order Notes**Procurement Quality Clauses****A005 RIGHT OF ENTRY****A016 PERSONNEL QUALIFICATION****A026 CERTIFICATION OF MATERIAL CONFORMANCE****A032 DOCUMENT SPECIAL REQUIREMENTS****A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS****A040 NOTIFICATION OF QUALITY ESCAPE****A041 QUALITY MANAGEMENT SYSTEM****A042 DART NOTIFICATION BY SUPPLIER****A043 RETENTION OF QUALITY DOCUMENTS****A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM****A049 SUPPLIER AWARENESS**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/30/18 1:04 PM dart.lavoie.chantal



Sling-Choker Mfg. (Hamilton) Ltd

605 Rennie Street, Hamilton, ON L8H 3P8
Tel: (905) 545-5025 Email: ar@sling-choker.com

PACKING SLIP

0000115476

Customer # 401940
Customer PO # 040900 ✓
Quote Date 19-Sep-2018
Page 1

BILL TO:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

DESTINATION:

DART AEROSPACE LTD.

1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-3336

(613) 632-3336

CREDIT TERMS **Net 30 days** FREIGHT TERMS CALL WHEN READY CURRENCY Canadian dollars

CARRIER CUSTOMER CHOICE PRO NUMBER S/O # 0000115476

SHIP DATE ESNT 0.0 * INV VIA / TERR 88

LINE	PART / DESCRIPTION	UNIT OF MEASURE	REQ	SHIP	B/O
1 *	999-RBBP1425-107P ASSY 3/32" X 4.19" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-107 REV D ✓	EA	6 ✓	6	
2 *	999-RBBP1425-109P ASSY 3/32" X 3.81" 7X7 C/W SHANK BALL AND CUSTOMER HARDWARE PER DRAWING RBBP-1425-109 REV D ✓ REF: 23389 THANK YOU - STEVE WILSON TEL-514-633-0055 FX - 514-633-0066 stevenw@icadistribution.com	EA	2 ✓	2	Das 38 988

HST No: 104888037RT0001

 Reply all |   Delete Junk |  ...

Re: PO040900 ICA Distribution Job # 182701 & 182699

Natasha Belanger

Today, 10:25 AM

Chantal Lavoie 

  Reply all | 

Sent Items

Thank you!

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com

 cid:image001.png@01CFD8D9.AC02A0F0

From: Chantal Lavoie

Sent: Thursday, September 20, 2018 10:16:29 AM

To: Natasha Belanger

Subject: RE: PO040900 ICA Distribution Job # 182701 & 182699

Not required.

Thanks

Chantal

From: Natasha Belanger

Sent: Thursday, September 20, 2018 9:51 AM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO040900 ICA Distribution Job # 182701 & 182699

Morning!

This PO says it requires the CFC, I only received packing slip, please advise....

Thank you,

Natasha Bélanger

Receiver